

SLIP ON DRYWALL FRAME
INSTALLATION INSTRUCTIONS
Hollow Metal or Stainless Steel

Minor scuffing or scratching of the primer paint on hollow metal is normal and should be handled by the finish painter after construction of your project is complete to ensure a lasting product. Stainless products are shipped with an adhesive film and a layer of padded wrap to prevent damage. Care is taken in the packaging process to ensure your frame arrives with all the necessary hardware needed to install the frame (see red plastic bag attached to one jamb).

Before beginning, check that the rough opening is 2" wider than the door width and 1" taller than the door height. 98% of door malfunctions are caused by poor installation. Hanging a door prior to completing these steps may cause a malfunction so the door will not work properly. Complete all steps of the frame installation before hanging the door.

Installation:

Step 1

- A. Remove the padded wrap from one jamb, if present. **Loosen the compression anchor(s).**
- B. Begin installation by pushing the top of one jamb over the wall.
- C. Hold the top in place then push the bottom in towards and over the wall.

Step 2

- A. Remove the padded wrap from the header, if present.
- B. Position frame header over the wall.
- C. Align header tabs with jamb slots then slide header towards jamb and engage tabs fully into slots.

Step 3

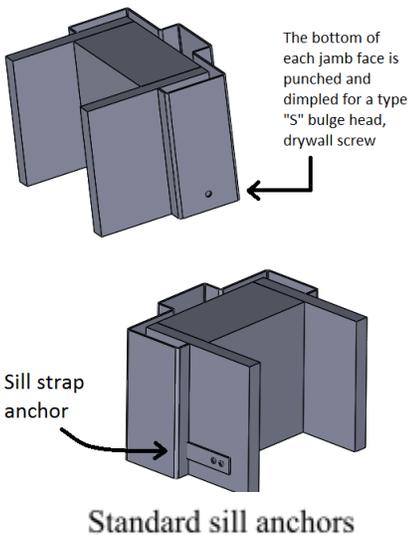
- A. Remove the padded wrap from the second jamb, if present. **Loosen the compression anchor(s).**
- B. Push the top of the remaining jamb over wall and mate jamb slots and header tabs.
- C. Push the bottom of this jamb in towards and over the header.
- D. Level the header by shimming the jambs if needed.

Step 4

- A. Insert screwdriver (Phil #2) into top compression anchor screws. Alternately adjust top compression anchors until they bear firmly against the studs. All mitered joints of the frame should be closed.
- B. Insert (4) #8 x 1/4" PHSMS through holes in top of header and fasten to jamb miter guides.
- C. Plumb hinge jamb and fasten at sill using installer provided screws.
- D. Place a temporary wood spreader between jambs at sill. Adjust strike jamb to fit firmly against spreader and fasten at bottom of strike jamb using installer provided screws.
- E. Adjust intermediate plumb anchors (if present) until they bear firmly against the studs.

Step 5

- A. Peel adhesive film from the frame, if present.
- B. Install mutes in holes provided in door stops, if required.
- C. Insert black plastic plugs in compression anchor screw access holes.



Red bag contents:

- (4) #8 x 1/4" PHSMS
- (4) black plastic plugs

